

Family: MORACEAE (angiosperm)

Scientific name(s): *Milicia excelsa*

Milicia regia

Commercial restriction: no commercial restriction

WOOD DESCRIPTION

Color: yellow brown
Sapwood: clearly demarcated
Texture: coarse
Grain: interlocked
Interlocked grain: slight

Note: Yellow brown to more or less brown with golden glints. Ribbon like aspect on quartersawn, darker veins on slab. Possible presence of very hard white calcium carbonate deposits, sometimes surrounded by a darker colour.

LOG DESCRIPTION

Diameter: from 80 to 100 cm
Thickness of sapwood: from 5 to 10 cm
Floats: no
Log durability: moderate (treatment recommended)

PHYSICAL PROPERTIES

Physical and mechanical properties are based on mature heartwood specimens. These properties can vary greatly depending on origin and growth conditions.

	<u>Mean</u>	<u>Std dev.</u>
Specific gravity *:	0.64	0.06
Monnin hardness *:	4.1	0.9
Coeff. of volumetric shrinkage:	0.44 %	0.07 %
Total tangential shrinkage (TS):	5.4 %	0.7 %
Total radial shrinkage (RS):	3.5 %	0.4 %
TS/RS ratio:	1.5	
Fiber saturation point:	23 %	
Stability: moderately stable		

MECHANICAL AND ACOUSTIC PROPERTIES

	<u>Mean</u>	<u>Std dev.</u>
Crushing strength *:	54 MPa	6 MPa
Static bending strength *:	87 MPa	15 MPa
Modulus of elasticity *:	12840 MPa	2496 MPa

(*: at 12% moisture content, with 1 MPa = 1 N/mm²)

Musical quality factor: 126.8 measured at 2527 Hz

NATURAL DURABILITY AND TREATABILITY

Fungi and termite resistance refers to end-uses under temperate climate. Except for special comments on sapwood, natural durability is based on mature heartwood. Sapwood must always be considered as non-durable against wood degrading agents.

E.N. = Euro Norm

Funghi (according to E.N. standards): class 1-2 - very durable to durable

Dry wood borers: class D - durable (sapwood demarcated, risk limited to sapwood)

Termites (according to E.N. standards): class D - durable

Treatability (according to E.N. standards): class 4 - not permeable

Use class ensured by natural durability: class 3 - not in ground contact, outside

Species covering the use class 5: no

Note: This species is listed in the European standard NF EN 350-2.

The heartwood does not cover the use class 4 required for end-uses in contact with permanent humidity (example: contact with ground). On the other hand, if the constructive system is well-drained, without water trap, this species can be used outside without any treatment. Heartwood is hardly permeable to preservative products. This species naturally covers the use class 5 (end-uses in marine environment or in brackish water) due to its high specific gravity and hardness.

According to the European standard NF EN 335, performance length might be modified by the intensity of end-use exposition.

REQUIREMENT OF A PRESERVATIVE TREATMENT

Against dry wood borer attacks: does not require any preservative treatment

In case of risk of temporary humidification: does not require any preservative treatment

In case of risk of permanent humidification: does not require any preservative treatment

DRYING

Drying rate: normal	Possible drying schedule: 2			
Risk of distortion: slight risk		Temperature (°C)		
Risk of casehardening: no	M.C. (%)	dry-bulb	wet-bulb	Air humidity (%)
Risk of checking: no risk or very slight risk	Green	50	47	84
Risk of collapse: no	40	50	45	75
	30	55	47	67
Note: Spacer sticks often leave marks. A vertical surface drying is recommended before stacking.	20	70	55	47
	15	75	58	44

This schedule is given for information only and is applicable to thickness lower or equal to 38 mm. It must be used in compliance with the code of practice. For thickness from 38 to 75 mm, the air relative humidity should be increased by 5 % at each step. For thickness over 75 mm, a 10 % increase should be considered.

SAWING AND MACHINING

Blunting effect: fairly high
 Sawteeth recommended: stellite-tipped
 Cutting tools: tungsten carbide
 Peeling: good
 Slicing: good
 Note: The calcium carbonate deposits in some logs severely damage tools. Very irritant sawdust. Risks of tearing (irregular grain).

ASSEMBLING

Nailing / screwing: good
 Gluing: correct

COMMERCIAL GRADING

Appearance grading for sawn timbers: According to SATA grading rules (1996)
 For the "General Purpose Market":
 Possible grading for square edged timbers: choix I, choix II, choix III, choix IV
 Possible grading for short length lumbers: choix I, choix II
 Possible grading for short length rafters: choix I, choix II, choix III
 For the "Special Market":
 Possible grading for strips and small boards (ou battens): choix I, choix II, choix III
 Possible grading for rafters: choix I, choix II, choix III

FIRE SAFETY

Conventional French grading: Thickness > 14 mm : M3 (moderately inflammable)
 Thickness < 14 mm : M4 (easily inflammable)
 Euroclasses grading: D s2 d0
 Default grading for solid wood, according to requirements of European standard EN 14081-1 annex C (April 2009). It concerns structural graded timber in vertical uses with mean density upper 0.35 and thickness upper 22 mm.

END-USES

Exterior joinery	Interior joinery
Flooring	Sliced veneer
Ship building (planking and deck)	Interior panelling
Cabinetwork (high class furniture)	Turned goods
Current furniture or furniture components	Light carpentry
Cooperage	Glued laminated
Stairs (inside)	Veneer for interior of plywood
Veneer for back or face of plywood	Vehicle or container flooring
Bridges (parts not in contact with water or ground)	

Note: Filling recommended. Wood sometimes resistant to wood finish product: IROKO contains a non-saturated phenolic compound, the chlorophorin, which is a powerful anti-oxidant. It is then necessary to use paints or varnishes without free siccativ oil, it is to say, synthetic resin based paints or varnishes such as vinylic paints or polyurethane varnishes that can also be used as undercoat.

MAIN LOCAL NAMES

<u>Country</u>	<u>Local name</u>
Angola	MOREIRA
Cameroon	ABANG
Ivory Coast	IROKO
Gabon	MANDJI
Guinea	SIMME
Liberia	SEMLI
Mozambique	TULE
Central African Republic	BANGUI
Democratic Republic of the Congo	LUSANGA
Democratic Republic of the Congo	MOLOUNDOU
Belgium	KAMBALA

<u>Country</u>	<u>Local name</u>
Benin	LOKOTIN
Congo	KAMBALA
Gabon	ABANG
Ghana	ODOUM
Equatorial Guinea	ABANG
Mozambique	MUFULA
Nigeria	ROKKO
Democratic Republic of the Congo	KAMBALA
Democratic Republic of the Congo	MOKONGO
Sierra Leone	SEMLI



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